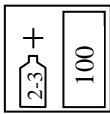



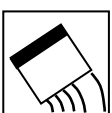




Technical Data Sheet

BODY FILLER 1500 SOFTLIGHT

Lightweight with indicator

PROPERTIES		
<p>BODY FILLER 1500 is a light multifunctional, filling and finishing body filler. The use of state-of-the-art fillers resulted in a fine product with low density. The effect is very good and easy application, excellent sandability. Body filler has very smooth surface without any pinholes. The product contains a unique indicator which shows the correct mixing of the components.</p>		
SUBSTRATES		
polyester laminates	dry sand with P80-P120 and degrease again with the PLUS 780 silicone degreaser	
steel	degrease, dry sand with P80 – P120, degrease again	
galvanised steel	degrease, mat with an abrasive needle cloth and degrease again	
aluminium	degrease, mat with an abrasive needle cloth and degrease again	
two-component acrylic fillers	degrease, dry sand with P220 – P280, degrease again	
old paint coatings	degrease, dry sand with P220 – P280, degrease again	
CAUTION		
<p>Do not apply polyester body filler directly on top wash primers or one-component acrylic and nitrocellulose products.</p>		
MIXING RATIO		
	<p>BODY FILLER HARDENER</p>	Weight ratio
		<p>100 g 2 – 3 g</p>
APPLICATION LIFE FROM MIXING WITH THE HARDENER		
<p>From 3 to 6 min at 68°F/ 20°C</p>		

DRYING TIME		
From 20 to 30 min at 68°F/ 20°C The time can be shortened by heating for 10 minutes at a maximum of 140°F/ 60°C.		
COATABILITY		
Finishing polyester body filler, spray polyester filler, filling acrylic primers		
APPLICATION CONDITIONS		
The minimum application temperature is 50°F/ 10 °C		
APPLICATION		
	Clean and sand the surface	
	Degrease the surface with PLUS 780	
	Observe the required amount of hardener. Mix the components thoroughly until a uniform colour is obtained. Volume quantity of components: Add 2 – 3 g of Hardener to 100 g of BODY FILLER 1500 Potlife: 3 to 6 minutes at 68°F/ 20°C	
	Apply a layer of 5 mm max with a body filler knife. The body filler colour changes gradually from blue through “grey” to white. Different colours of body filler after hardening indicate wrong mixing process of components.	
	Wait from 20 to 30 minutes (at 68°F/ 20°C)	
	rough	finish
	P80-P120	P120-P240
COLOUR		
Blue in can. White after hardening		
CONTENT OF VOLATILE ORGANIC COMPOUNDS (VOC)		
VOC II/B/b limit* = 2,086lbs/gal (250g/l)	0,751lbs/gal (90g/l)	
*For ready to use mixture.		

EQUIPMENT CLEANING	
THIN 8500 or NC solvent, acetone.	
STORAGE CONDITIONS	
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight.	
SHELF LIFE	
Body Filler	12 months/68°F/ 20°C.
Hardener	18 months/68°F/ 20°C.
SAFETY	
See Safety Data Sheet.	
NOTES	
Intended for professional use only.	
OTHER INFORMATION	
<p>The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.</p>	