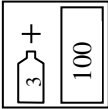


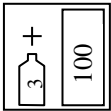





Technical Data Sheet

BODY FILLER 1600 EASY SAND

Easy sanding lightweight

PROPERTIES		
<p>The BODY FILLER 1600 is a light multifunctional body filler. The use of state-of-the-art fillers resulted in a fine product with low density. The effect is very good and easy application, excellent sandability and low shrinkage during curing. The properties combined with good adhesion allow using the product on large and small surfaces. Due to low density, it is recommended to use a higher hardener content than in regular putties. The content of hardener is 3%.</p>		
SUBSTRATES		
polyester laminates	dry sand with P80-P120 and degrease again with the PLUS 780 silicone degreaser	
steel	degrease, dry sand with P80 – P120, degrease again	
galvanised steel	degrease, mat with an abrasive finishing pad and degrease again	
aluminium	degrease, mat with an abrasive finishing pad and degrease again	
two-component acrylic fillers	degrease, dry sand with P220 – P280, degrease again	
old paint coatings	degrease, dry sand with P220 – P280, degrease again	
CAUTION		
<p>Do not apply polyester body filler directly on top wash primers or one-component acrylic and nitrocellulose products.</p> <p>The body filler adheres to most types of galvanised steel used today.</p>		
MIXING RATIO		
	BODY FILLER	Weight ratio
	HARDENER	100 ml 3 – 4 ml
APPLICATION LIFE FROM MIXING WITH THE HARDENER		
<p>From 3 to 6 min at 68°F/ 20°C.</p>		

DRYING TIME		
<p>From 20 to 30 min at 68°F/ 20°C. The time can be shortened by heating for 10 minutes at a maximum of 140°F/ 60°C.</p>		
COATABILITY		
<p>Finishing polyester putty, spray polyester filler, acrylic primers</p>		
APPLICATION CONDITIONS		
<p>The minimum application temperature is 50°F/ 10°C</p>		
APPLICATION		
	<p>Clean and sand the surface</p>	
	<p>Degrease the surface with PLUS 780</p>	
	<p>Observe the required amount of hardener. Mix the components thoroughly until a uniform colour is obtained. Weight quantity of components: Add 100 ml of BODY FILLER 1600 to 3 ml of Hardener. Binding time: 3 to 6 minutes at 68°F/ 20°C.</p>	
	<p>Apply a layer of 5 mm max with a putty knife.</p>	
	<p>Wait for 20 to 30 minutes (at 68°F/ 20°C)</p>	
	rough	finish
	P80 – P120	P120 – P240
COLOUR		
<p>Beige</p>		
MASS DENSITY		
<p>0.83 – 0.95 g/cm³</p>		

CONTENT OF VOLATILE ORGANIC COMPOUNDS (VOC)	
VOC II/B/b limit* = 2,086lbs/gal (250g/l)	0,751lbs/gal (90g/l)
*For ready to use mixture.	
EQUIPMENT CLEANING	
THIN 8500 or NC solvent, acetone.	
STORAGE CONDITIONS	
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight.	
SHELF LIFE	
Body Filler	24 months/68°F/ 20°C.
Hardener	18 months/68°F/ 20°C.
SAFETY	
See Safety Data Sheet.	
NOTES	
Intended for professional use only.	
OTHER INFORMATION	
<p>The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.</p>	